



Technická inšpekcia, a.s.

Trnavská cesta 56, 821 01 Bratislava
Slovenská republika

CERTIFICATE

no. 178/5/2021

Technická inšpekcia, a. s.,

based on the inspection results of specific assessment for materials

confirms, that

*LLC «IPC»,
ABK building, 12 Ivan Goncharov city, Bugulma district, Bugulma city, 423233
Republic of Tatarstan, Russian Federation*

has implemented and applies quality assurance system for materials
according to point 4.3 of Annex I to the European directive no. 2014/68/EU on pressure equipment

Scope of materials:

one – piece electronical insulation joints and bushing connection for internal corrosion protection
(refer to the Annex to the Certificate for details)

Audit report no. 178/5/2021


Manufacturer will inform Technická inšpekcia, a. s. about every modification in quality assurance
system that can affect production materials.

*The Certificate validity is conditioned with performing of surveillance by Technická inšpekcia, a.s. for
minimum 1 periodic audit per 12 months. Audit Report proves performing of periodic audit.*

Certificate is valid until March 7, 2024

Date of initial certification: March 8, 2021

Bratislava, March 8, 2021



Ing. Dušan Perniš
General Director



479361

CST4-190

Annex to the Certificate no. 178/5/2021

Scope of materials

Product type	Standard	Nominal pressure	Nominal diameter	Heat treatment
standard variant (version 1)	1) TU 3667-013-05608841-2020 2) GOST P 51164-98 3) GOST 9.602-2005 4) VSN 009-88 5) VSN 39-1.8-008-2002	PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a.
variant with protective end and internal lining (version 2)		PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a.
variant with tube (version 3)		PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a.
variant with threaded end (version 4)		PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a.

Material (pipe and end):

Specification	Material Grade	Product type
GOST 8732-78	09G2S, St20, 13HFA	all types covered by the Certificate
GOST 8731-74	09G2S, St20	
GOST 10705-80	09G2S, St20, 10G2FBUY	
GOST 5949-75	12KX18N10T	
TU 14-3P-124-2012	13HFA	



Ing. Dušan Perniš
General Director

AUDIT REPORT no.: 178/5/2021

Based on your application dated on 22nd January 2021 Technická inšpekcia, a. s. performed and evaluated conformity assessment according to the Directive 2014/68/EU on pressure equipment.

Date of assessment:	26 th and 27 th January and 15 th February 2021
Place of assessment:	LLC «IPC», ABK building, 12 Ivan Goncharov city, Bugulma district, Bugulma city, 423233 Republic of Tatarstan, Russian Federation
Conformity assessment procedure:	Annex I point 4.3 - Approval of material manufacturer – initial audit
Manufacturer:	LLC «IPC», ABK building, 12 Ivan Goncharov city, Bugulma district, Bugulma city, 423233 Republic of Tatarstan, Russian Federation
Range of equipment:	one – piece electronical insulation joints and bushing connection for internal corrosion protection

Product type	Nominal pressure	Nominal diameter	Heat treatment
standard variant (version 1)	PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a
variant with protective end and internal lining (version 2)	PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a.
variant with tube (version 3)	PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a.
variant with threaded end (version 4)	PN 6 to PN 400	DN 10 (0,4") to DN 500 (19.7")	n.a.

Materials

Specification	Material Grade	Product type
GOST 8732-78	09G2S, St20, 13HFA	all types
GOST 8731-74	09G2S, St20	
GOST 10705-80	09G2S, St20, 10G2FBUY	
GOST 5949-75	12KX18N10T	
TU 14-3P-124-2012	13HFA	

Applied standards:

TU 3667-013-05608841-2020, GOST P 51164-98,
GOST 9.602-2005, VSN 009-88, VSN 39-1.8-008-2002

Members of audit team

Leader:

Mr. Peter Pribula

Member:

Mr. Vladimír Dudin

1. Range of audit: In range of Annex I to the Inspection Record no. 178/5/2021
2. Submitted documentation:
 - 2.1 In range of Annex I to the Inspection Record no. 178/5/2021
3. There were not find nonconformities during conformity assessment.

Technická inšpekcia, a. s. confirms after conformity assessment that:

system of quality assurance for materials meets requirements according to the Directive 2014/68/EU.

Remarks:

1. refer to Annex no. 1 to the Audit Report

Bratislava, on 5th March 2021



Peter Pribula
Leader of audit team